Mask Production Line Solution

Fight Against the Virus, TESTEX Be with You



By Testex Instrument Ltd May, 2020

Catalog

Single Machine Introduction

Mask Production Line Combo Recommended

Why Choose Our Solution?

TM120 Mask Bodies Making Machine

Machine Introduction:

Automatic system to form 3 ply flat mask bodies, combine raw fabrics, three layers of pp non-woven, then form the creases, inserting nose clips and being weld together by ultrasonic welding device, finally cut into mask body pcs for next earloops welding procedure.



| Model | TM120 | |
|-------------------------|----------------------|--|
| Automatic | Yes | |
| Capacity* | 100~120 Pcs/Min | |
| Mask Size Made | 175 x 95 mm | |
| Machine Size (LxWxH) | 3300 x 600 x 1500 mm | |
| Weight(N.W) | 271 Kg | |
| Power | 220V 50/60Hz | |

Machine Appearance might change accordingly, please confirm with our sales in advance.

*Can be set to produce more than 120 pcs/min, but based on the testing data we have, the 100~120 pcs/min will be the best balance range between idea capacity and stability.

AUW60 Automatic Ultrasonic Earloop Welding Machine

(With Automatic Mask Bodies Feeder)



Machine Introduction:

Consists of 3 major parts, need one labor to put a pile of mask bodies to the feed system, then the feeder system will distribute the mask body to the conveyor, then the welding device will finish the earloop welding automatically.

Feature in labor saving and ideal capacity, stable running.

| Model | AUW60 | | |
|----------------------------------|-----------------------------------|--|--|
| Automatic Mask Bodies Feeding | Yes | | |
| Capacity* | 40~60 Pcs/Min 50 Pcs/Min(Avg.) | | |
| Mask Body Size Requirement | 175 x 95 mm | | |
| Machine Size (LxWxH) | 2700 x 800 x 1500 mm | | |
| Weight(N.W) | 260 Kg | | |
| Power | 220V 50/60Hz | | |

^{*}This is capacity of one set, to match the capacity of the tm120 mask body making machine(120 pcs/min), 2 sets will be needed.

Note: Machine Appearance might change accordingly, please confirm with our sales in advance.

MUW6 Manual Ultrasonic Earloop Welding Machine



Machine Introduction:

Used to weld the earloops to the mask body, with the operation of labor, after welding the 4 connect points, then get the final masks, numbers of the welding machine can be adjusted to match the full capacity of the mask body machine, one machine one labor.

| Model | MUW6 | | |
|-------------------------|---------------------|--|--|
| Capacity* | 6 Pcs/Min | | |
| Control Mode | Foot Peddle | | |
| Machine Size (LxWxH) | 650 x 400 x 1000 mm | | |
| Weight(N.W) | 30 Kg | | |
| Power | 220V 50/60Hz | | |

^{*}This is capacity of one set, we will quote you the total qty of this machine based on your demand.

Note: Machine Appearance might change accordingly, please confirm with our sales in advance.

ECM Earloop Cutting Machine



Machine Introduction:

The rolled earloops are automatically cut to a specific length (18cm for universal mask size) for the next mask welding process.

| Model | ЕСМ | |
|-------------------------|------------------------|--|
| Capacity | 120 \sim 240 Pcs/Min | |
| Feeding Speed | 700 mm / s | |
| Max. Cutting Width | 80 mm | |
| Machine Size (LxWxH) | 560*450*400mm | |
| Weight(N.W) | 25 Kg | |
| Power | 500 W, 220V 50/60 Hz | |

Note: Machine Appearance might change accordingly, please confirm with our sales in advance.

Mask Production Line Combo

| Machine | Model | Qty | Capacity | Total Output |
|---|-------|--------|---------------------|--------------|
| Automatic Mask Body Making Machine | TM120 | 1 Set | 100~120 Pcs/Min | 120 Pcs/Min |
| Automatic Ultrasonic Earloop Welding Machine | AUW60 | 2 Sets | 50 Pcs/Min/Set | 100 Pcs/Min |
| Manual Ultrasonic Earloop Welding Machine* | MUW6 | 3 Sets | 6 Pcs/Min/Set | 18 Pcs/Min |
| Earloop Cutting Machine | ECM | 1 Set | 120 ~ 240 Pcs / Min | On Demand |

^{*}Note: The MUW is not only used as a support to AUW, but also a necessary tool to fix the masks which are not weld well by the AUW, to reduce the defect rate.

QC Mask Bodies Raw Materials TM20 Automatic Mask Making Machine #1 Earloop Roll #1 QC Earloop Roll #2 Conveyor Put Pile of Mask Bodies in the 2 Auto Feeders Defect Masks Like Welding Points Not be Welded or not in the correct position or the earloop is not ok need to be replaced Earloop Roll #3 QC Package Earloop Roll #4 Conveyor Defect Masks Like Welding Points Not be Welded or not in the correct position or the earloop is not ok need to be replaced MUW6 Manual Ultrasonic Earloop Welding Machine MUW6 #3 QC MUW6 #1 Earloop Roll #5 ECM Earloop Cutting Machine

Production Process

Why Choose TESTEX?



TESTEX INSTRUMENT LOT

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TESTEX (TESTEX INSTRUMENT LTD) is a national high-tech enterprise and SGS ISO certification company that develops and manufactures testing instruments for textile laboratories. 90% of the TESTEX brand instruments are sold to Europe, America, and Asia. Customers include NASA, NASA, National laboratories such as the Naval Academy and university research institutes, as well as international inspection agencies such as ITS, SGS, etc., and automotive brands (interior textiles) such as Land Rover, and apparel brands NIKE, Under Armour, Uniqlo, etc.

There are more than 100 models of testing equipment developed and manufactured by TESTEX, covering the testing of the performance of various types of textiles and their properties, as well as testing equipment for epidemic prevention materials such as masks and protective clothing.

TESTEX has rich experience in the R&D, manufacturing, sales, aftersales training of equipment, and always takes the core value of "We endeavor to achieve our customers' success, then achieve our staffs' value, thus achieve our shareholders' goals."

Mask Making Machine, Developed, Tested, Used by Ourself

Quality and Service are the bottom line of us, quality concerns has helped us won our repution in the textile testing instrument market since our foundation (2010).

When the epidemic is over, we may not produce the mask making machine again, but we hope that all customers who have choosed to buy mask machines from us, can know TESTEX's high demand for product quality, and our pursuit of quality has never changed.

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TESTEX INSTRUMENT LTD Web: www.testextextile.com | Email: sales@tes.hk | Tel: +86 769 2329 4842 | Address: NO.13, WanJiang Industrial Street, WanJiang, Dongguan, Guangdong, CN